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#8) What is the value in X and Y for each

hole in absolute G90 positioning when each

move is defined from a single fixed part zero

point of an X0 Y0 origin point. PT1 = X3 Y3

PT2 = X3 Y-3 PT3 = X-3 Y-3 PT4 = X-3 Y3 PT5 =

X6 Y7 PT6 = X9 Y7 PT7 = X9 Y-5 PT8 = X6 Y-5.

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Lathe Programming Workbook - Haas Automation
This manual provides basic programming principles necessary to begin programming the HAAS C.N.C. Milling Machine. In a "CNC" (Computerized Numerical Control) machine, the tool is controlled by a computer and is programmed with a machine code system that enables it to be operated with minimal supervision and with a great deal of repeatability. The same principles used in operating a manual machine are used in

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programming a CNC

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This programming workbook provides basic
principles necessary to program the Haas
lathe. It is not intended as an in-depth study
of all ranges of the machine use. More
training and information are necessary before
attempting to program the machine. 2

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Welcome to Productivity, Inc., your local
Haas Factory Outlet (H.F.O.) for the Haas
Lathe Programming Class. This class is
intended to give a basic understanding of the
set-up and operation of a Haas Turning
Center.

Lathe Series Training Manual Haas CNC Lathe Programming

This manual provides basic programming
principles necessary to begin programming the
HAAS C.N.C. Milling Machine. In a "CNC"

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(Computerized Numerical Control) machine, the tool is controlled by a computer and is programmed with a machine code system that enables it to be operated with minimal supervision and with a great deal of repeatability. The same principles used in operating a manual machine are used in programming a CNC

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The information in this workbook may apply in whole or in part to the operation of other CNC machines. Its use is intended only as an aid in the operation of the HAAS Milling Machine. For a complete explanation and an in-

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depth description, refer to the Programming and Operation Manual that is supplied with your HAAS Lathe. 2

PROGRAMMING WORKBOOK

This workbook provides basic programming principles necessary to begin programming the HAAS C.N.C. Lathe. In a "CNC" (Computerized Numerical Control) machine, the tool is controlled by a computer and is programmed with a machine code system that enables it to be operated with minimal supervision and with a great deal of repeatability. The same principles used in operating a manual machine are used in programming a CNC machine.

PROGRAMMING WORKBOOK

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