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[Six Sigma - Introduction to Taguchi Methods and Robust Design](#)

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In robust design, engineering parameters related to CTQs are categorized as either control factors or noise factors (see Figure 1-7). The Engineered System, or P-Diagram (see Chapter 6), for a product or process is a diagram that shows the relationship among system (or subsystem) parts, the CTQ, and the control and noise factors.

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